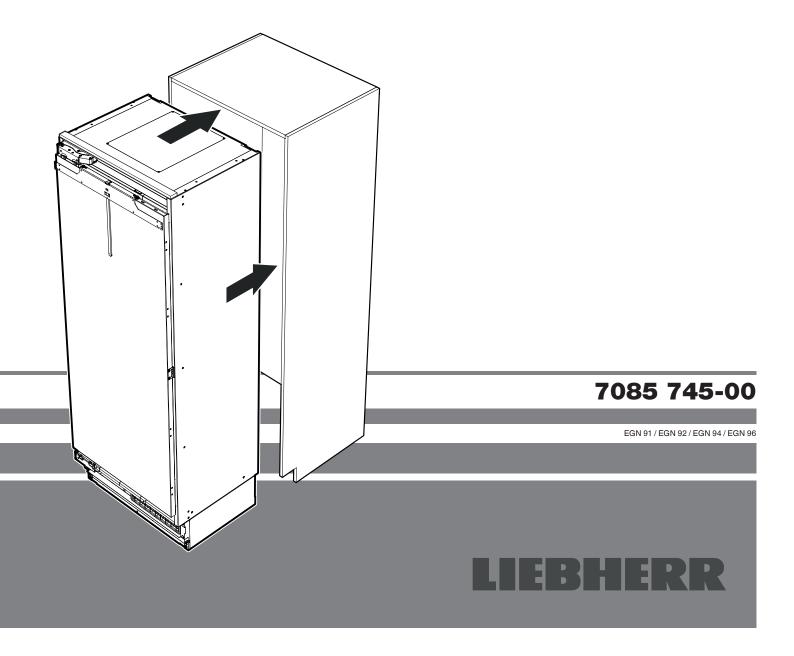
Freezer

Page 24





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Please read and follow these instructions.

These instructions contain Danger, Warning and Caution notes.

This information is important for safe and efficient installation and operation.

Always read and comply with all Danger, Warning and Caution notes!



Danger indicates an imminent hazard which will cause serious injury or death if precautions are not followed.



Warning indicates a hazardous situation which, if not avoided, could result in death or serious injury.



Caution indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

IMPORTANT

This indicates information that is especially relevant to a problem-free installation and operation.

Note to the installer

It is very important to follow the instructions in the manual to ensure proper installation and operation of the appliance.

Before installing the appliance, be sure to thoroughly read and understand all of the information in this manual.



Risk of electric shock.

Do not connect to the socket before the installation is completed.

Mounting the anti-tipping device



To avoid a hazard due to instability of the appliance, it must be secured in accordance with the instructions.

Setting up

- Do not place the appliance in direct sunlight or near cookers, radiators and similar sources of heat.
- The floor on which the appliance stands should be horizontal and level.
- Do not cover ventilation openings or grilles.
- Standard EN 378 specifies that the room in which you install your appliance must have a volume of 1 m³ per8 g of R 600a refrigerant used in the appliance, so as to avoid the formation of inflammable gas/air mixtures in the room where the appliance is located in the event of a leak in the refrigerant circuit. The quantity of refrigerant used in your appliance is indicated on the type plate on the inside of the appliance.

Electrical connection

Only operate the appliance with alternating current (AC).

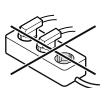
The permissible voltage and frequency are indicated on the type plate. The position of the type plate is shown in the section entitled **Description of the appliance** (Operating instructions).

The socket must be properly earthed and protected by a fuse.

The tripping current of the fuse must be between 10 A and 16 A.

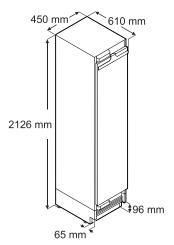
Do not connect the appliance using an extension cable or extension socket.

Do not use stand-alone inverters (conversion of direct current to alternating current/three-phase current) or energy-saving plugs. Risk of damage to the electronic control system!

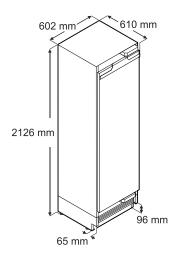


Appliance dimensions

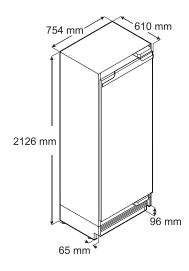
EGN 9171



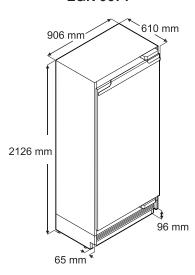
EGN 9271



EGN 9471

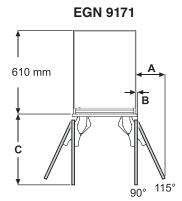


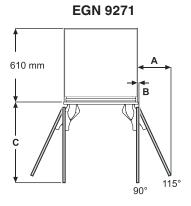
EGN 9671



Stated minimum height dimensions include when the adjustable feet are fully inserted. Width will increase by $6.5\,\mathrm{mm}$ when mounting strips are installed.

Door swing clearance (top view)





Internal door panel

A = 210 mm

B = 12.5 mm

C = 505 mm

External door panel

A = 216 mm

B = 12.5 mm

C = 517 mm

Internal door panel

A = 273 mm

B = 12.5 mm

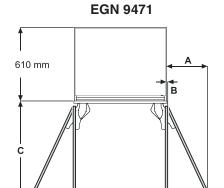
C = 658 mm

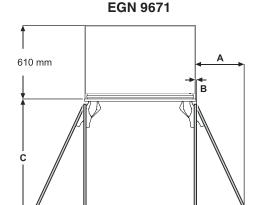
External door panel

A = 279 mm

B = 12.5 mm

C = 670 mm





115°

90°

Internal door panel

A = 337 mm

 $B = 12.5 \, mm$

C = 810 mm

External door panel

A = 343 mm

 $B = 12.5 \, mm$

C = 822 mm

Internal door panel

A = 400 mm

115°

90°

 $B = 12.5 \, mm$

C = 962 mm

External door panel

A = 406 mm

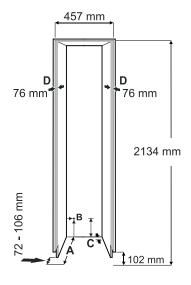
B = 12.5 mm

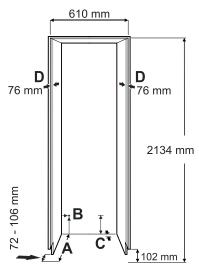
C = 975 mm

Dimension A and B: add panel thickness and handle projection to calculate distance to wall.

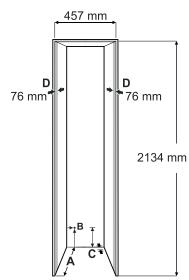
Installation dimensions

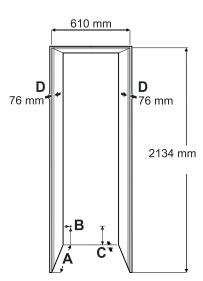
Continuous plinth panel





Individual plinth panel





Α

Recess depth for external door panel = 635 mm

Recess depth for internal door panel = 635 mm plus panel thickness

В

This is the point where the mains cable exits from the appliance rear. 19 mm from the left and 127 mm from the floor. Free length of the mains cable is 2.5 m.

IMPORTANT

The socket must be easily accessible so that the appliance can be disconnected from the mains quickly in an emergency. It must not be behind the back of the appliance.

C

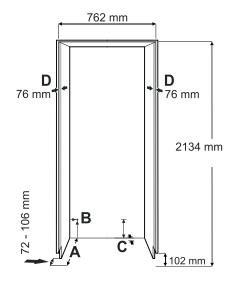
The appliance has a recess in this area for cable and water line laying. 25 mm in depth and 140 mm in height over the whole width of the appliance.

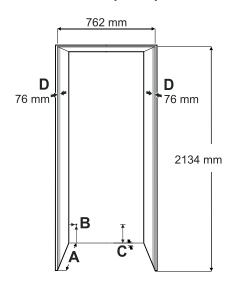
D

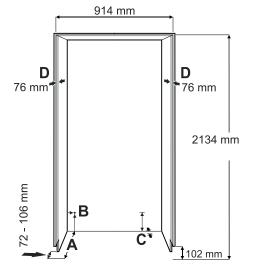
This surface is visible when the appliance door is open. Designed finish is required.

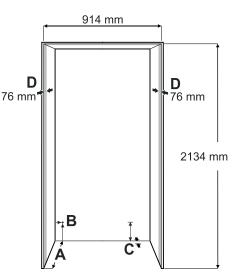
Continuous plinth panel

Individual plinth panel









Recess depth for external door panel = 635 mm

Recess depth for internal door panel = 635 mm plus panel thickness

This is the point where the mains cable exits from the appliance rear. 19 mm from the left and 127 mm from the floor. Free length of the mains cable is 2.5 m.

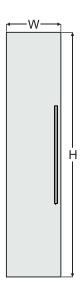
IMPORTANT

The socket must be easily accessible so that the appliance can be disconnected from the mains quickly in an emergency. It must not be behind the back of the appliance.

CThe appliance has a recess in this area for cable and water line laying. 25 mm in depth and 140 mm in height over the whole width of the appliance.

This surface is visible when the appliance door is open. Designed finish is required.

Panel dimensions



457 mm recess

Internal door panel

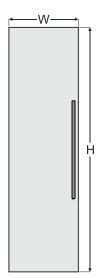
H = 2029 mm

W = 451 mm

External door panel

H = 2032 mm plus overlapping of the panel on the top W = 457 mm plus overlapping of the panel on both sides

Minimum panel thickness = 16 mm Maximum panel thickness = 25 mm Maximum panel weight = 25 kg



610 mm recess

Internal door panel

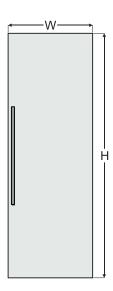
H = 2029 mm

W = 603 mm

External door panel

H = 2032 mm plus overlapping of the panel on the top W = 610 mm plus overlapping of the panel on both sides

Minimum panel thickness = 16 mm Maximum panel thickness = 25 mm Maximum panel weight = 30 kg



762 mm recess

Internal door panel

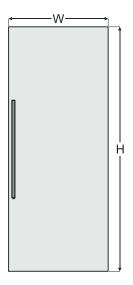
H = 2029 mm

W = 756 mm

External door panel

H = 2032 mm plus overlapping of the panel on the top W = 762 mm plus overlapping of the panel on both sides

Minimum panel thickness = 16 mm Maximum panel thickness = 25 mm Maximum panel weight = 35 kg



914 mm recess

Internal door panel

H = 2029 mm

W = 908 mm

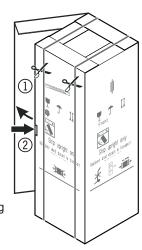
External door panel

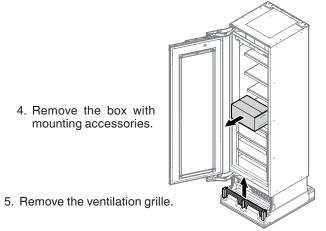
H = 2032 mm plus overlapping of the panel on the top W = 914 mm plus overlapping of the panel on both sides

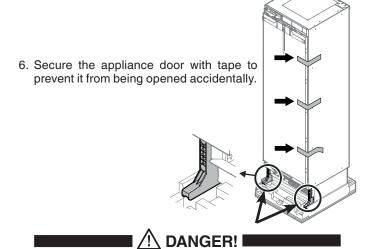
Minimum panel thickness = 16 mm Maximum panel thickness = 25 mm Maximum panel weight = 40 kg

Unpacking

- Cut the straps and remove them.
- 2. Press in the lug, tear or cut the carton on the edge and remove it.
- 3. Remove all polystyrene packing material from the sides and top.

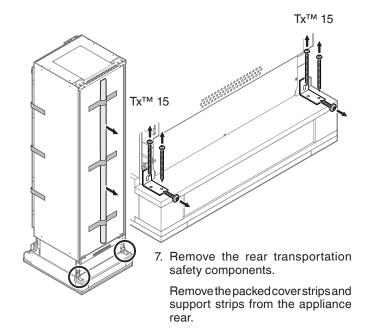






Risk of death or serious injury due to appliance tipping over.

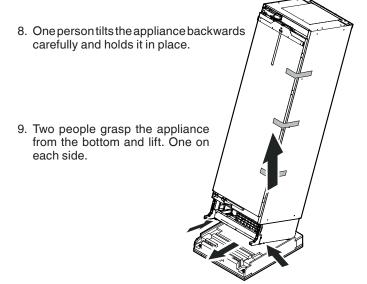
Do not remove the transportation safety components before the appliance is in the recess.



! WARNING! ■

Risk of injury and damage.

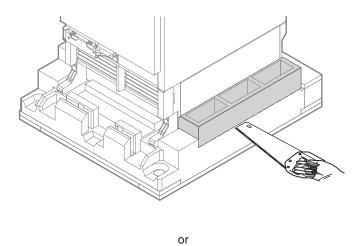
Four people are required to safely remove the appliance from the bottom pallet.

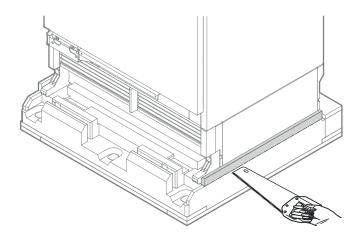


One person removes the pallet.
 Place the appliance carefully on the floor.

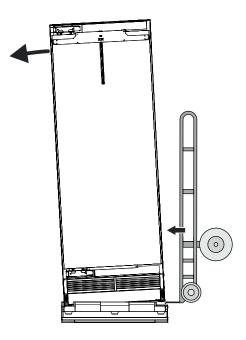
Alternative possibility:

Cut off the marked area from the pallet.

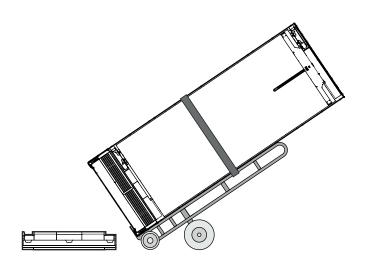




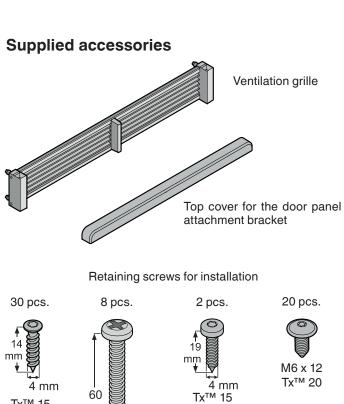
Tilt the appliance slightly sideways.

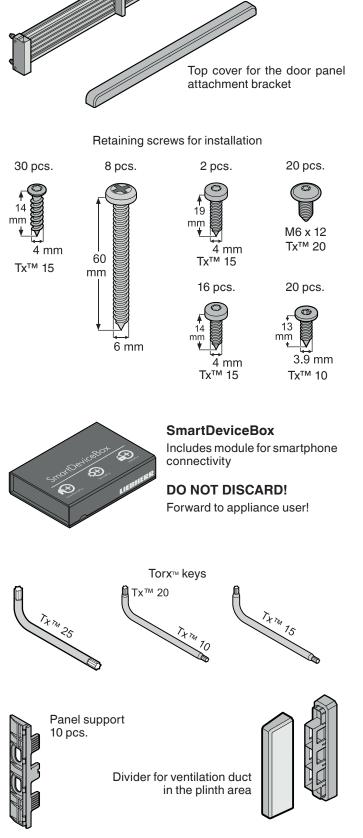


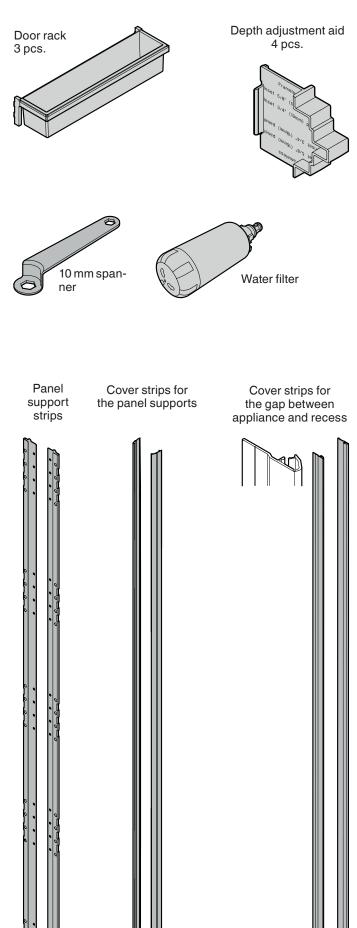
Slide a transport dolly between the appliance and packaging. Tie the appliance to the dolly with straps. Tilt the appliance onto the dolly.



Place the appliance carefully on the floor.

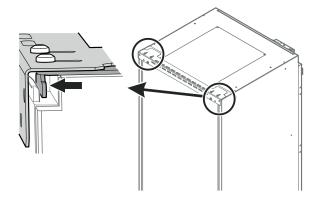






Anti-tipping device

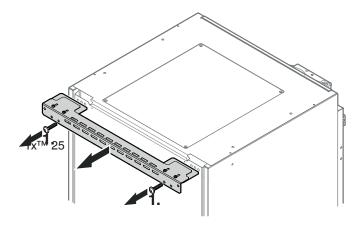
The anti-tipping device is mounted on the back wall in the recess at the finished installation height. After the appliance is in the recess and raised in height, the hook of the anti-tipping bracket will connect with the appliance top and prevent tipping.



Mounting the anti-tipping device



- The anti-tipping bracket must be mounted imperatively to prevent the appliance from tipping over when the fully stocked door is opened.
- Be sure that there is no plumbing or electrical wiring located in this area which could be damaged during installation.



 Remove the anti-tipping bracket. The screws are no longer needed.

Adjustment of the anti-tipping bracket for use in a 635 mm deep recess

Both base parts of the anti-tipping bracket must be adjusted for use in a recess with a depth of 635 mm.

TxTM 25

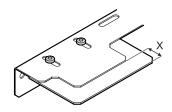
- Loosen the screws.
- Move the base part back or forth.
- Tighten the screws.

External door panel

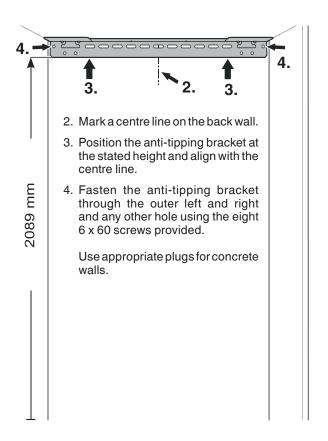
X = 36 mm

Internal door panel

X = 36 mm minus panel thickness



If the recess is deeper than 635 mm, a spacer must be mounted between anti-tipping bracket and wall.



Safety instructions and warnings for water connection

- Do not install the water connection while the appliance is connected to an electrical socket.
- The connection to the mains water supply may only be made by a trained and licensed plumber.



Connect to potable water supply only.

Water connection requirements

 The water pressure must be in the range of 0.28-0.62 MPa (2.8-6.2 bar).

Failure to meet these requirements may result in IceMaker malfunction and a water leak that can damage flooring and surrounding furniture.

 A shut-off valve must be installed between the water line and the mains water supply. It must be easily accessible so that the water supply can be stopped immediately if necessary.

IMPORTANT

Do not install the shut-off valve behind the appliance.

The water supply to the appliance must be through a cold water pipe that can withstand the operating pressure and complies with the hygiene regulations. For this, use the stainless steel hose supplied (length 3 m).

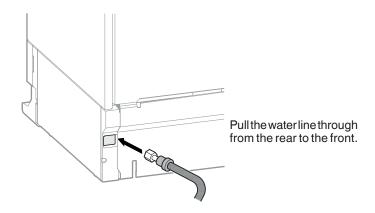


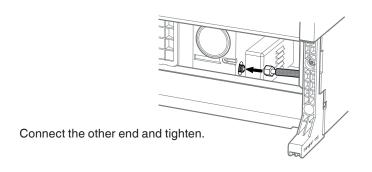
IMPORTANT

Do not use any old or already premounted water supply lines.

Appliance installation

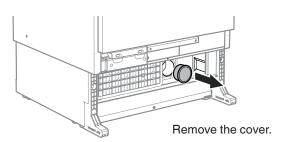
Move the appliance towards the final position and leave enough space to work behind.

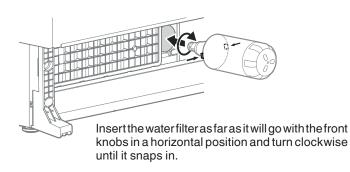


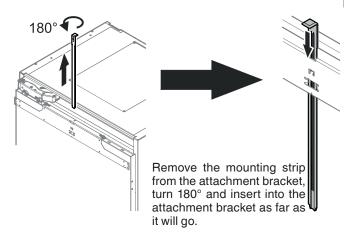


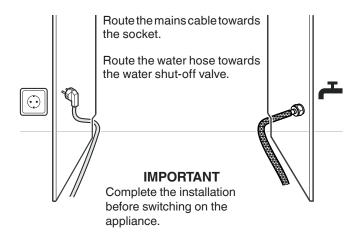
IMPORTANT

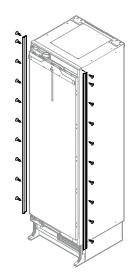
Make sure that the connection is fitted with a seal and is tight.

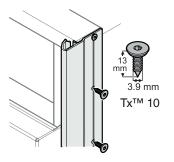




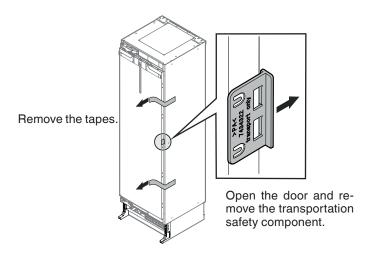








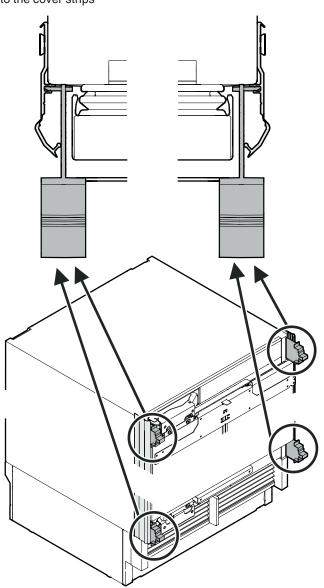
Apply the appliance cover strips to the left and right front edge of the appliance housing, align in height with the appliance top and screw into place. The strip is transparent so that the designed attachment holes on the appliance housing are visible.



IMPORTANT

Use the correct flat-headed screws, otherwise the edges of the kitchen unit will be damaged when sliding the appliance into the recess.

Mounting the depth adjustment aid into the cover strips

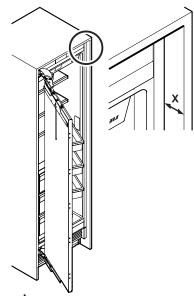


Recess Top view

Slide the appliance into the recess. To avoid damage, move the mains cable and the water line at once.

Align the appliance in depth.

X = recess front to appliance housing front (not cover strip)



Internal 22 mm door panel

X = 66 mm

Internal 19 mm door panel

X = 63 mm

Internal 16 mm door panel

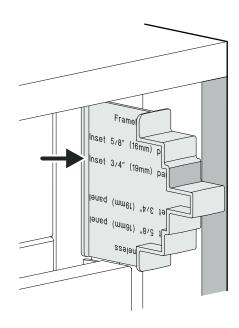
X = 60 mm

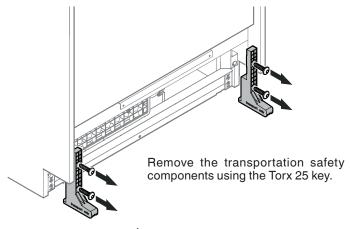
External door panel

X = 44 mm

or

with the depth adjustment aid: The surface of the depth adjustment aid must be flush with the surface of the recess (example shows 19 mm).

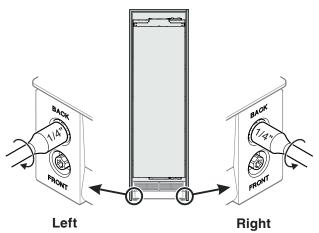






Risk of death or serious injury due to appliance tipping.

Do not open the appliance door before the height adjustment is finished and the antitipping bracket supports the appliance.



Turn clockwise to raise the appliance.

Turn anticlockwise to raise the appliance.

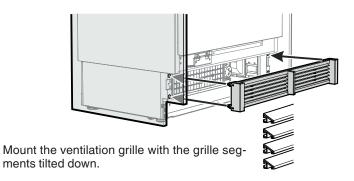
Raise the appliance evenly by turning the screws serially until the appliance top back touches the anti-tipping bracket (lift approx. 6.5 mm).

IMPORTANT

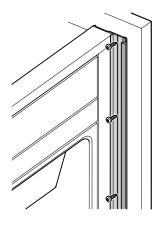
When turning the screws with an electric screwdriver, please make absolutely sure that:

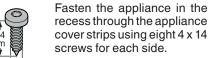
> Maximum rotation speed = 400 rpm Maximum torque = 1 Nm

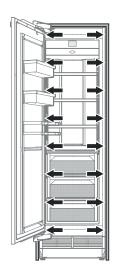
Failure to follow this instruction will result in damage to the height adjustment.

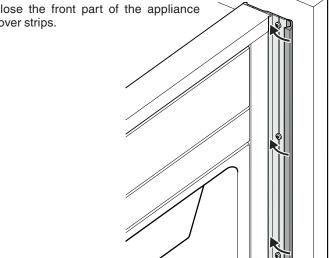


Remove the depth adjustment aid before fastening the appliance in the recess.







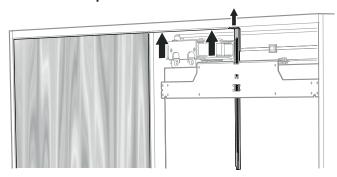


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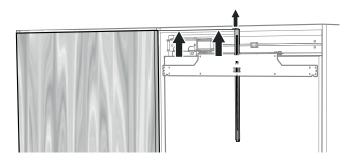
Push the mounting strip upwards.

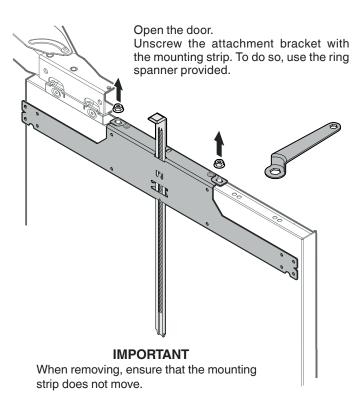
The bottom edge of the mounting strip must be aligned with the top edge of the adjacent unit door.

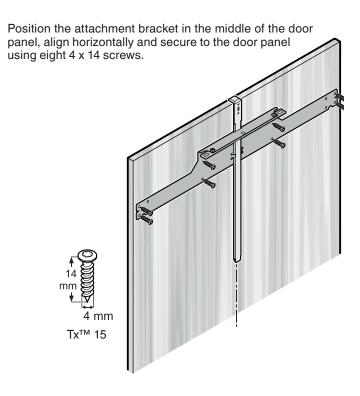
Internal door panel



External door panel

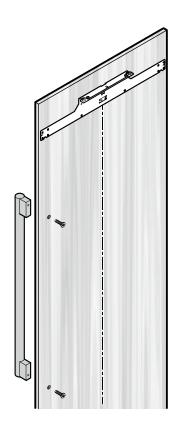






IMPORTANT

Door handles should be mounted now because the panel support strips will cover the attachment holes.



Only use countersunk screws for handle mounting.

The holes should be countersunk.

The screw heads should be flush with the panel.

Position the panel support strips with the top lug in the cut-out of the top attachment bracket.

Align the strips parallel to the side edge of the panel and screw into place with ten 4 x 14 screws. 4 mm Тх™ 15 3 mm 3 mm Тх™ 15

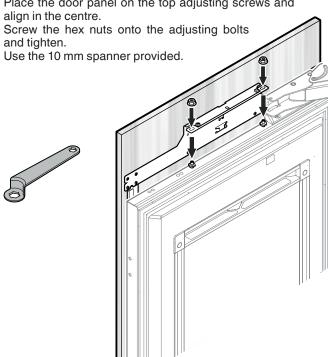
Mount the ventilation duct divider with two 4 x 19 screws. Click on the cover.

IMPORTANT

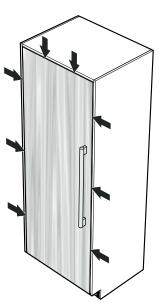
If the door has to be limited to a 90° opening angle, it must be done before the panel is mounted onto the appliance door. See chapter "Important note for changing over door hinges or limiting the door opening angle to 90°" on page 44.

Open the appliance door.

Place the door panel on the top adjusting screws and align in the centre.

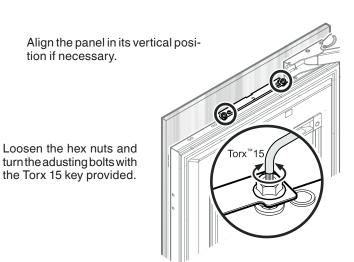


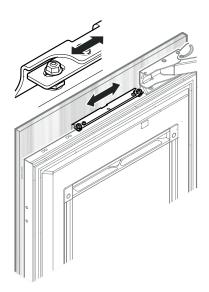
Close the door and check the position of the door panel.



IMPORTANT

After a certain time and loading, it may be necessary to readjust the door.

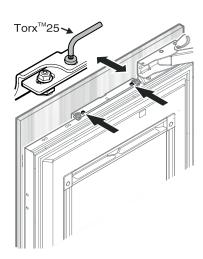




Align the panel horizontally with the long slots in the attachment bracket.

Tighten the hex nuts. Use the 10 mm spanner provided.

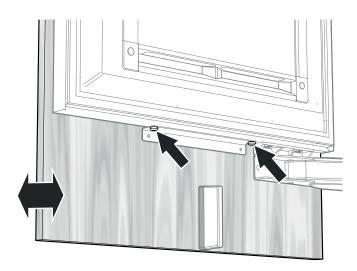




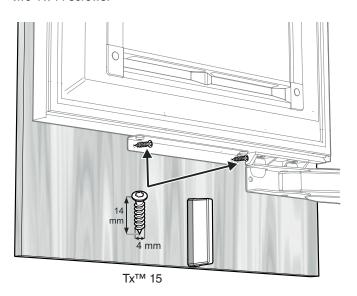
Align the panel in its depth.

Loosen the screws, align the panel and tighten the screws. Align the panel in its depth at the bottom.

Loosen the screws, align the panel and tighten the screws. Use the Torx $20\ \text{key}$ provided.



Secure the panel through the bottom attachment bracket with two $4\,\mathrm{x}$ 14 screws.



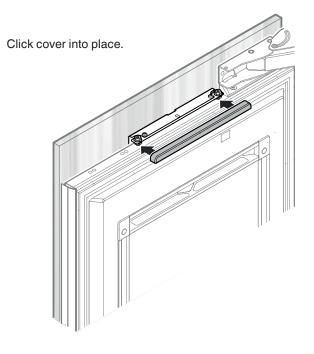
Insert the panel supports between panel and appliance door and screw into place with two M6 x 12 screws each.

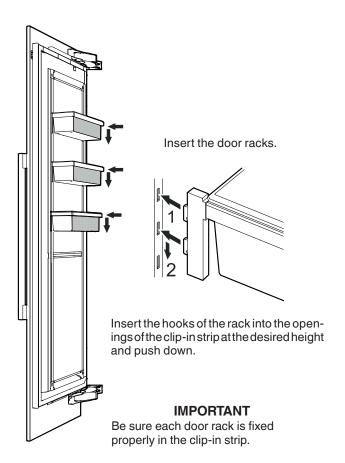


Тх™ 20

Hook the door cover strips to the front of the supports and snap in at the back.



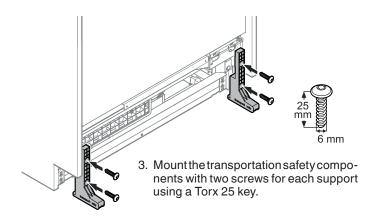




Please note in case of removing appliance from the recess

If the appliance has to be removed from the recess again, please make sure you take account of the following:

- 1. Remove the door panel.
- 2. Lower the appliance using the height adjustment unit.



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Risk of death or serious injury due to the appliance tipping over.

Do not remove the appliance without the mounted transportation safety components.

Important note for changing over door hinges or limiting the door opening angle to 90°

Changing the door hinges or limiting the door opening angle to 90° should only be carried out by a trained expert.

The door hinges are fitted with strong closing springs. If the hinge accidentally snaps shut, this can lead to serious injury.

The door itself is very heavy. Do not try to remove the door yourself.

Contact the Liebherr customer service department for more information. See contact details on the back of this manual.





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